

## INSTALLATION INSTRUCTIONS

Failure to follow these instructions can severely shorten the life of this part and may void the part's warranty.

### Installation Process

- 1) Do not remove wire retainer clip so switch stays in "LOCKED" position. Clip will be removed only after switch is installed and adjusted to factory specifications.
- 2) Turn key cylinder to "LOCK" position with automatic Transmissions in "Park" position and manual transmissions in reverse position and remove key. Battery negative cable should now be disconnected.
- 3) Consult factory repair manual for steering column disassembly necessary to access switch.
- 4) After removing old switch engage actuator rod into sliding carrier visible in window of new switch.
- 5) Install retaining nuts loosely, slide switch up and down column finding center backlash position, tighten TOP nut first to avoid bending rod, and tighten lower nut last. Torque value between 40-65 inch / pounds or 4.51 –7.34 Newton – Meters.
- 6) Remove retainer clip prior to installing switch connector, reconnect battery negative cable, and check for proper function in "PARK" and or "NEUTRAL" position. With emergency brake engaged as well as foot brake applied, ensure vehicle will not start in "DRIVE" and "REVERSE" position.
- 7) Ensure all accessories are non-functional with switch in "OFF" position and functional with switch in "RUN" position.
- 8) Consult repair manual for final assembly procedures.

Models covered:

IS79	IS80
IS89	2-IS79
2-IS80	