

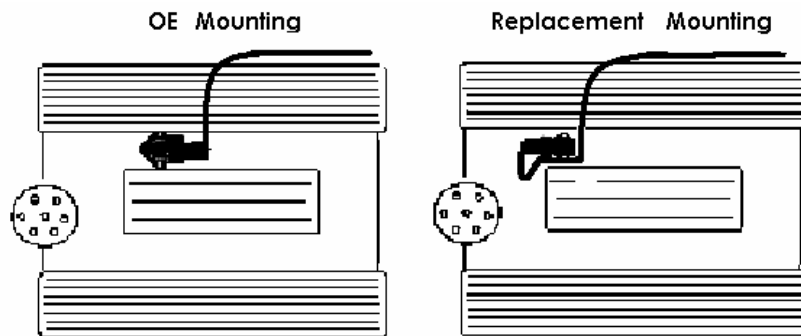
## **INSTALLATION INSTRUCTIONS**

Failure to follow these instructions can severely shorten the life of this part and may void the part's warranty.

### **Installation Process**

#### **NOTICE**

- 1) Replacement Throttle Air Bypass Valve mounts opposite OE configuration.
- 2) Ensure old gasket is completely removed from mounting surface and idle air ports are not plugged with carbon.
- 3) Inspect gasket for tears or damage as result of shipping and handling prior to installation.
- 4) Torque mounting bolts to OE spec to prevent pinching gasket, air leaks causing high idle, and loss of vehicle speed control.
- 5) After installation is complete start vehicle in neutral or park with brakes applied and record engine RPM. If RPM's are higher than OE recommendation, re-inspect installed unit for air leaks as well as any vacuum hoses disconnected or disturbed during installation. Re-verify that electrical connector is securely connected to throttle valve.



Models Covered:

IAC24