

INSTALLATION INSTRUCTIONS

Failure to follow these instructions can severely shorten the life of this part and may void the part's warranty.

Installation Process - GM Ignition Module

- A. Shut off engine
- B. Carefully remove the two screws securing the Distributor Cap. Remove the Cap and Rotor. Unplug the connector at the module which leads to the pick-up coil. Unlatch and unplug the other two connectors on the opposite side. Remove the two screws that retain the module. Examine the screws for excess corrosion. Replace if needed.
- C. Remove the blue band gasket from the distributor cap-to-module groove. Install this gasket onto the new module.
- D. **IT IS ABSOLUTELY REQUIRED THAT YOU APPLY THE THERMAL GREASE PROVIDED TO THE METAL SIDE OF THE MODULE!** Failure to do so will shorten the life of the module and void the warranty. Clean the mounting surface of old grease, dirt and any corrosion found.
- E. Install the new module by installing the two screws evenly and being sure to maintain even contact with the distributor base. Plug in the two connectors and the lead to the pick-up coil in reverse order from above. Inspect the Distributor Cap and Rotor for evidence of arcing or burning. Replace Cap and Rotor with new parts if arcing/burning is found. Reinstall the Rotor and Cap.
- F. If the engine fails to start after careful installation of the new module, check the following:
 - 1. Make sure that you have proper voltage at the module.
 - 2. Check that the pick-up coil has continuity.

Models Covered:

IS5-2-19-08

7031	2-7031
	2-7032
7039	2-7039
7087	